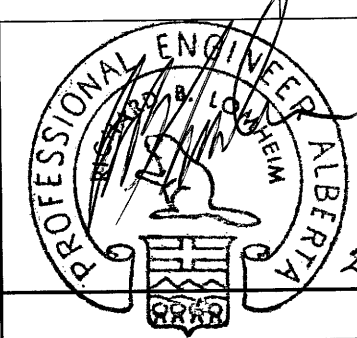


MATERIAL AND PARTS LIST FOR 1-CRANE [1-CRANE REQUIRED]		
ITEM	QTY	COMPONENT DESCRIPTION
1	1	HOIST GHE-10-R-2108-H1 c/w UPPER & LOWER LIMIT SWITCH, OVERLOAD LIMIT SWITCH, SECURITY LIMIT SWITCH, AND WIRE ROPE GUIDE
2	1	TROLLEY GH STD. - LOW HEADROOM
3	1	TROLLEY TRAVEL MACHINERY GH STD.
4	2	BRIDGE TRAVEL MACHINERY GH STD.
5	1	BRIDGE BOX (WELDED) 610 x 997 SEE DRWG. C2808-02 & C2808-03
6	2	END TRUCKS GH-TR-250-OS SERIES c/w RUBBER BUMPERS & 250# WHEELS (W.B= 3100mm) & (W.G.= 65mm)
7	1	ELEC. PANEL, HOIST-TROLLEY GH STD. ON TROLLEY
8	1	ELEC. PANEL, BRIDGE W.F. STD ON BRIDGE
9	1	PUSH BUTTON PENDANT SIEMENS DST 7 c/w EMERGENCY STOP
10	1	POWER FEED, PENDANT FLAT CABLE FESTOON c/w PIPE TRACK
11	1	POWER FEED, HOIST-TROLLEY FLAT CABLE FESTOON c/w PIPE TRACK
12	3	POWER FEED, BRIDGE EXISTING: DUCT-0-BAR (250AMP) COLLECTOR: P200 VT5 DOUBLE SHOE
13	0	RUNWAYS EXISTING: W610x101 c/w C380x50
14	0	RUNWAY RAIL 51mm SQ. BAR
15	1	FINISH: PRIMER, CRANE TOWER T101QD - GREY
16	1	FINISH: PAINT, CRANE TOWER T210 - YELLOW
17	0	FINISH: PRIMER, RUNWAYS N/A
18	0	FINISH: PAINT, RUNWAYS N/A
19	1	DISCONNECT SWITCH W.F. STD. ON BRIDGE
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GENERAL SPECIFICATIONS	
RATED CAPACITY	10 TONNE
BRIDGE SPAN	21625mm
LIFT AVAILABLE ON HOIST	9000mm
HOISTING SPEED(S)	9.6/1.6 MPM
TROLLEY SPEED(S)	24/6 MPM
BRIDGE SPEED(S)	40/10 MPM
HOIST-TROLLEY WEIGHT (APROX.)	1500kg.
BRIDGE WEIGHT (APROX.)	6230kg.
MAXIMUM STATIC WHEEL(CORNER) LOAD	70kN
CRANE CLASSIFICATION	CMAA CLASS C
ELECTRICAL CLASSIFICATION	NEMA 3
MAIN POWER SUPPLY (V/PH/HZ)	460/3/60
CRANE SURFACE PREPARATION	SSPC SP3
RUNWAY SURFACE PREPARATION	N/A
SHOP TEST / Q.C.	W.F. STD. <input checked="" type="checkbox"/> OTHER <input type="checkbox"/>
ENVIRONMENT	INSIDE <input checked="" type="checkbox"/> OUTSIDE <input checked="" type="checkbox"/>
TAG OR SPECIAL MARKING	N/A
SPECIAL REQUIREMENTS	



ENTERED SEP 2 1 2001  
24 SEPT 2001

SHOP NOTES: (CANADA)  
 1. N.A. = NOT APPLICABLE  
 2. N.I.C. = NOT IN CONTRACT  
 3. PLEASE CHECK FOR AND NOTE ANY NON-CONFORMING DIMENSIONS, ELEVATIONS AND ELECTRICAL SPECIFICATIONS  
 4. STEEL IS TO CONFORM TO CSA 300W FOR WIDE FLANGE & ANGLE SHAPES AND MINIMUM CSA 300W FOR ALL OTHER SHAPES AND PLATE WORK.  
 5. BOLTS ARE TO CONFORM TO A.S.T.M. A325, 3/4" UNLESS NOTED.  
 6. WELDS TO C.S.A. W59 LATEST EDITION.  
 7. ALL CONSUMABLES FOR STRUCTURAL STEEL TO BE CONTROLLED HYDROGEN ELECTRODES E70XX OR E490XX UNLESS NOTED.  
 8. ALL WELDS TO BE 1/4" CONTINUOUS FLEET, FLARE OR BEVEL @ ALL STRUCTURAL JOINTS UNLESS NOTED.

REV.	DATE	DESCRIPTION	BY	CHK.
1	2001/09/21	ISSUED FOR FABRICATION	B.T.	---
2	2001/09/20	ISSUED FOR APPROVAL	B.T.	---

INFORMATION INCLUDED IN THIS DRAWING IS PROPRIETARY AND IS NOT TO BE REPRODUCED, DISTRIBUTED, OR DISCLOSED EXCEPT AS SPECIFICALLY AUTHORIZED IN WRITING BY W.F. WELDING & OVERHEAD CRANES LTD.

**WF**  
 W.F. WELDING & OVERHEAD CRANES LTD.  
 705 - 23 AVENUE  
 NISKU, ALBERTA, T9E 7Y5  
 Telephone No. (780) 955 - 7671  
 Fax No. (780) 955 - 7690

CUSTOMER:		CACHE HOLDINGS INC.	
TITLE:		GENERAL ASSEMBLY	
10 TONNE T.R.S.G. OVERHEAD CRANE			
DRAFTED BY:	B.T.	DATE:	2001/09/20
CHECKED BY:	---	PPDD:	ASAP
SCALE:	N.T.S.	DRAWING No.:	C2808-01
		DESTINATION:	410 - 24 AVE, NISKU, AB.
		JOB No.:	C2808
		REV.:	1