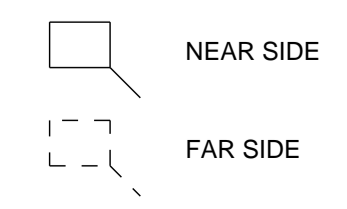


PERSPECTIVE VIEW

| REV | DATE | REMARKS |
|-----|------------|-----------------|
| 0 | 07/15/2009 | INITIAL RELEASE |

ISSUED FOR: **APPROVAL**

DATE OF ISSUE: 07/15/2009 JOB No. C5102-3-4



PERMIT TO PRACTICE NO. P07855

| | |
|--|--|
| REFERENCE DRWG.: A201 | TOTAL WEIGHT: 10,650 kg |
| W.F. WELDING & OVERHEAD CRANES LTD. 705-23 AVENUE Nisku, ALBERTA T9E 7Y5 PHONE (780)955-7071 FAX (780)955-7690 | |
| <small>INFORMATION INCLUDED IN THIS DRAWING IS PROPRIETARY AND IS NOT TO BE REPRODUCED, DISTRIBUTED OR DISCLOSED EXCEPT AS SPECIFICALLY AUTHORIZED IN WRITING BY W.F. WELDING & OVERHEAD CRANES LTD.</small> | |
| CUSTOMER: P&H MINE PRO SERVICES CANADA LTD. | |
| PROJECT: CRANE FLAP AND ROLLING DOORS | |
| TITLE: PERSPECTIVE | |
| DETAILER: BT | CHK'D BY: DESTINATION: FT McMURRAY, AB |
| JOB NO.: C5102 | DIVISION: 3+4 DRAWING NO.: D3+D4-E001 REV: 0 |

- NOTES:**
- ALL WELDS TO BE BRACED AGAINST WIND OR WOB.
 - ALL CONNECTIONS FOR STRUCTURAL STEEL TO BE CONTROLLED HYDROGEN ELECTROLYSIS FOR CRACK PREVENTION.
 - WELDING, FABRICATION AND ERECTION OF STEEL SHALL BE PERFORMED BY THE FABRICATOR AND ERECTOR CERTIFIED BY THE CANADIAN WELDING BUREAU (CWB) UNDER CSA STD. W47.1 EDITIONS 1, 2 OR 3.